Industrie Caschera



Iron ties

RAW MATERIAL	PACK		
Iron ties for pillars are realized with steel Fe 430B - UNI EN 10025-5 275JR	Every bundle comprise four sticks tied with iron cramps and two metallic hoops.		
Hot rolled and coated with black paint	Sizes	Sizes Number of bundles	
	65-75-85-110	60	
	140	30	
	Cunei	25	





INTERNAL LIGHT CENTIMETERS		THICKN.	Kg
min. 36 - max 58	65	60 x 8	11,02
min. 45 - max 67	75	60 x 8	12,07
min. 47 - max 82	85	60 x 8	14,02
min. 68 - max 108	110	60 x 8	18
min. 87 - max 131	140	80 x 8	31

DIMENSIONAL CHARACTERISTICS

For minimum internal light is intended the size from the bend to the first hole. For maximum internal light is intended the size from the bend to the last

To determine the sizes of achievable pillar must subtract the lenght of tie for two times: cm 6 + 6 for each tie from 65 to 110, cm 8 + 8 for each tie from 140, plus the thickness of panel for two times.

Roberto Caschera & C S.n.c. Iron ties